



Sunoco, Inc. (R&M)
Toledo Refinery
PO Box 920
Toledo OH 43697-0920
419 698 6600

February 21, 2011

U.S. Environmental Protection Agency
Ariel Rios Bld.
Mail code 2254A
1200 Pennsylvania Avenue, NW
Washington, DC 20460
Attn: Robert G. Heiss, Director
International Compliance Assurance Division

Dear Sir or Madam:

Enclosed is the 2010 Annual Report of Hazardous Waste Exports for Sunoco, Inc., - Toledo Refinery.

If you have any questions regarding this information, please contact me at (419) 697-6493.

A handwritten signature in black ink, appearing to read "Steven A. Shelt". The signature is written in a cursive, flowing style.

Steven A. Shelt
Sr. Environmental Engineer

Enclosure

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Environmental Department
Sunoco, Inc. - Toledo Refinery
PO BOX 920
Toledo, OH 43697-0920



7005 1160 0001 1117 7457



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Robert G. Heiss, Director-Int. Compliance Assurance Div
US Environmental Protection Agency
Ariel Rios Blvd - Mail Code 2251A
1200 Pennsylvania Ave, NW
Washington, DC 20460

AR
To: Heiss, R
Mailstop: 2254/

ANNUAL REPORT OF HAZARDOUS WASTE EXPORTS FOR 2009

1. Primary Exporter (Consignor)

Name: **Sunoco, Inc. – Toledo Refinery**
EPA ID. No.: **OHD005046511**
Mailing Address: **P. O. Box 920**
City: **Toledo** State: **OH** Zip: **43697-0920**
Site Address: **1819 Woodville Road**
City: **Oregon** State: **OH** Zip: **43616**

2. Consignee

Name: **Clean Harbors**
Address: **RR #1 Telferside Road, Corunna, Ontario NON 1G0**
EPA ID. No.: **MIR000035204 / FC0000000004**

3. Transporter

Name: **Clean harbors**
EPA ID. No.: **MIT270019904 / FC0000000004**

4. Waste Information

Description of Waste: **API separator sludge, DAF float, Slop oil emulsion
with primary and secondary sludge**

EPA Waste No.: **K048, K049, K051, F037, F038**
DOT Proper Shipping Name: **Hazardous Waste Solid, NOS (F037), 9, NA3077, III, RQ**
DOT Hazard Class: **9** DOT ID. No.: **UN 3077 PG III**

5. Shipping Information

Number of shipments during calendar year: **1**
Total volume of waste shipped: **27,120 pounds**

6. Waste Minimization Statement:

☐ Not required
☐ Submitted with EPA biennial report
☒ Attached

7. Certification

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Signed:


J. Keeler – General Manager

Date:

2/21/2011

WASTE MINIMIZATION STATEMENT – 2010

During the year 2010, Sunoco Toledo cleaned a crude oil tank. This operation utilized a centrifuge system to recover both water and oil reducing the amount of sludge for disposal.

K171 hydrotreater catalyst was sent for metals reclamation this year because the metals price was high enough in the market making recycling the material a cost effective. Sunoco continues to review options for catalyst to avoid landfills for 2011.

API waste from the wastewater facility will continue to utilize a 3 stage centrifuge. This operation allows the material to reclaim oil and water from the solids which are then reprocessed at the refinery.

Efforts to cost effectively minimize waste generation rates at the Sunoco, Inc. - Toledo Refinery will continue in 2011.